



Electric Utility

# **3-PHASE SECONDARY CABINET STANDARDS**

# OCALA ELECTRIC UTILITY STANDARDS

## SECONDARY THREE PHASE CABINET STANDARDS – Revised 02-15-2018

### Benefits with the use of this cabinet are as follows:

1. Provides the customer with the flexibility to install more than eight (8) secondary conductors (per phase) at the site. Due to weight and spacing requirements, the Utility prefers to install a maximum of eight (8) secondary conductors (per phase) inside the padmount transformer.
2. Reduce the amount of time required to change out a padmount transformer by reducing the number of splices required on the secondary conductors.
3. Provide the customer's electrician with a secondary termination point without having to access the Utility transformer that is on site.

### Guidelines for installation and maintenance of this cabinet are as follows:

1. The Utility will supply and install the secondary cabinet at the site.
2. The customer will be required to install six (6) 4" Schedule 40 Rigid PVC conduits from the secondary cabinet to the secondary side of the padmount transformer. The Utility requires the customer to use a minimum of 24" radius sweeps (ells) at the end points of the 4" Schedule 40 Rigid PVC conduit. Larger radius sweeps (ells) will be permitted, as long as the trench is deep enough to allow the top of the sweeps (ells) to be flush with final grade. Sweeps (ells) larger than 24" radius shall not be cut-off at the ends (must conform to a 90° angle) to become flush with final grade.
3. The Utility will install the secondary conductor from the transformer to the secondary cabinet.
4. The cabinet will remain the property of the Utility and will be locked by the Utility.
5. If the customer damages the cabinet or its contents during the installation, it will be the customer's responsibility to make all necessary repairs prior to the Utility energizing the transformer. If circumstances warrant the Utility to make the repairs, the customer will be billed for all material and labor.
6. The Utility agrees to unlock the cabinet for any authorized maintenance that is required by the customer's electrician. The cost of this maintenance will be the responsibility of the customer.
7. Only one customer (one C.T. meter) will be allowed to be connected to the secondary cabinet. The C.T.'s utilized for metering will be installed on the transformer bushings inside the padmount transformer under normal circumstances.

REVISED DATE: MAY 4, 2023

REVISED BY: FRANK BROWN

APPROVED BY: RANDY HAHN

## 3Ø SECONDARY CABINET STANDARDS

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### Technical guidelines for electric engineering personnel are:

1. The Utility will install a 3-phase padmount transformer with a specified KVA size based upon the commercial load data sheet and riser diagram provided by the customer. The customer will supply the concrete pad per the attached specification drawings (see Exhibit 1 for transformer sizes 45-1000 KVA, or Exhibit 2 for transformer sizes 1500-2500 KVA). The Utility will supply any mounting bolts required for anchoring the transformer to the concrete pad.
2. The Utility will install a 3-phase secondary cabinet with a specified dimension based upon the commercial load data sheet and riser diagram provided by the customer. The customer will supply the concrete pad as per the attached specification drawings (see Exhibit 3 for small secondary cabinet installations, or Exhibit 4 for large secondary cabinet installations). The Utility will supply any mounting bolts required for anchoring the secondary cabinet to the concrete pad.
3. The 3-phase secondary cabinet shall be installed no more than eight (8) feet from the 3-phase padmount transformer location.
4. The customer will be required to install six (6) 4" Schedule 40 Rigid PVC conduits from the padmount transformer to the secondary cabinet for all installations that do not have a concrete cable trough installed.
5. If the customer installs a concrete trough between the padmount transformer and secondary cabinet to serve as a cable raceway, the concrete trough must meet the minimum specifications illustrated in Exhibit 7 (front to back installation) or Exhibit 8 (side by side installation).
6. The Utility will supply all secondary cables from the padmount transformer to the secondary cabinet based upon the specified transformer KVA size and voltage. See **Tables 1 & 2** on the following page for the size and quantity of cables to be installed by the Utility for each transformer KVA size and voltage available.

## OCALA ELECTRIC UTILITY STANDARDS

**Table 1: Utility Supplied Secondary Cables for 208Y/120V Transformers**

| Transformer KVA Size | Transformer Voltage | Transformer Secondary Amp Rating (100% FLA) | Secondary Cable Size installed by Utility | # of Secondary Cables Installed by Utility |
|----------------------|---------------------|---|---|--|
| 45                   | 208Y/120            | 125   | 350 MCM CU                                | 4 x 25' each = 100'                        |
| 75                   | 208Y/120            | 208   | 350 MCM CU                                | 4 x 25' each = 100'                        |
| 150                  | 208Y/120            | 416   | 350 MCM CU                                | 8 x 25' each = 200'                        |
| 225                  | 208Y/120            | 625   | 500 MCM CU                                | 8 x 25' each = 200'                        |
| 300                  | 208Y/120            | 833   | 500 MCM CU                                | 12 x 25' each = 300'                       |
| 500                  | 208Y/120            | 1,388                                       | 750 MCM CU                                | 16 x 25' each = 400'                       |
| 750                  | 208Y/120            | 2,082                                       | 750 MCM CU                                | 20 x 25' each = 500'                       |
| 1000                 | 208Y/120            | 2,776                                       | 750 MCM CU                                | 24 x 25' each = 600'                       |

**Table 2: Utility Supplied Secondary Cables for 480Y/277V Transformers**

| Transformer KVA Size | Transformer Voltage | Transformer Secondary Amp Rating (100% FLA) | Secondary Cable Size installed by Utility | # of Secondary Cables Installed by Utility |
|----------------------|---------------------|---|---|--|
| 75                   | 480Y/277            | 90  | 350 MCM CU                                | 4 x 25' each = 100'                        |
| 150                  | 480Y/277            | 180   | 350 MCM CU                                | 4 x 25' each = 100'                        |
| 225                  | 480Y/277            | 271   | 350 MCM CU                                | 8 x 25' each = 200'                        |
| 300                  | 480Y/277            | 361   | 350 MCM CU                                | 8 x 25' each = 200'                        |
| 500                  | 480Y/277            | 601   | 500 MCM CU                                | 8 x 25' each = 200'                        |
| 750                  | 480Y/277            | 901   | 500 MCM CU                                | 12 x 25' each = 300'                       |
| 1000                 | 480Y/277            | 1,203                                       | 500 MCM CU                                | 16 x 25' each = 400'                       |
| 1500                 | 480Y/277            | 1,804                                       | 750 MCM CU                                | 20 x 25' each = 500'                       |
| 2000                 | 480Y/277            | 2,406                                       | 750 MCM CU                                | 24 x 25' each = 600'                       |
| 2500                 | 480Y/277            | 3,007                                       | 750 MCM CU                                | 24 x 25' each = 600'                       |

**The following will become the standard specifications when ordering the cabinet:**

1. The secondary cabinet will be a three phase fully assembled padmount termination enclosure with a maximum design voltage of 600 volts.
2. Unit must be complete with a 4235 amp aluminum (5225 amp copper) bus, free from burrs.
3. All bus bars are continuous length, including the ground bus.
4. The bus bars mounted in the smaller secondary cabinet, which is illustrated in Exhibit 5, will accommodate up to eighteen (18) 1000 MCM conductors per phase. However, the utility will require up to six (6) of the eighteen (18) spaces available (per phase) on the bus bars.

## OCALA ELECTRIC UTILITY STANDARDS

5. The bus bars mounted in the larger secondary cabinet, which is illustrated in Exhibit 6, will accommodate up to thirty (30) 1000 MCM conductors per phase. However, the utility will require up to six (6) of the thirty (30) spaces available (per phase) on the bus bars.
6. Bus bars shall be mounted from the sides with insulating material strong enough to withstand the weight of all conductors (and C.T.'s if applicable).
7. Each conductor location must be supplied with two (2) clamping screws and must be the "lay-in lug" type connector.
8. Enclosure must be solid weld construction with all seams to be ground smooth. The top of the cabinet must be removable. Pins and other hardware are to be stainless steel.
9. Must meet A.N.S.I C57.12.28-1988 paint and security requirements.
10. Must be supplied with latching/security system with recessed penta-head bolt and shielded padlock shackle.

\*\*\*\*\*APPROVAL\*\*\*\*\*

Signature:   
Mike Poucher, Utility Director

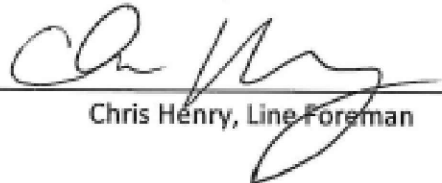
Date: 3-12-2018

Signature:   
Eric Weaver, Deputy Utility Director

Date: 3-19-2018

Signature:   
Tim Bloom, Line Foreman

Date: 3-13-2018

Signature:   
Chris Henry, Line Foreman

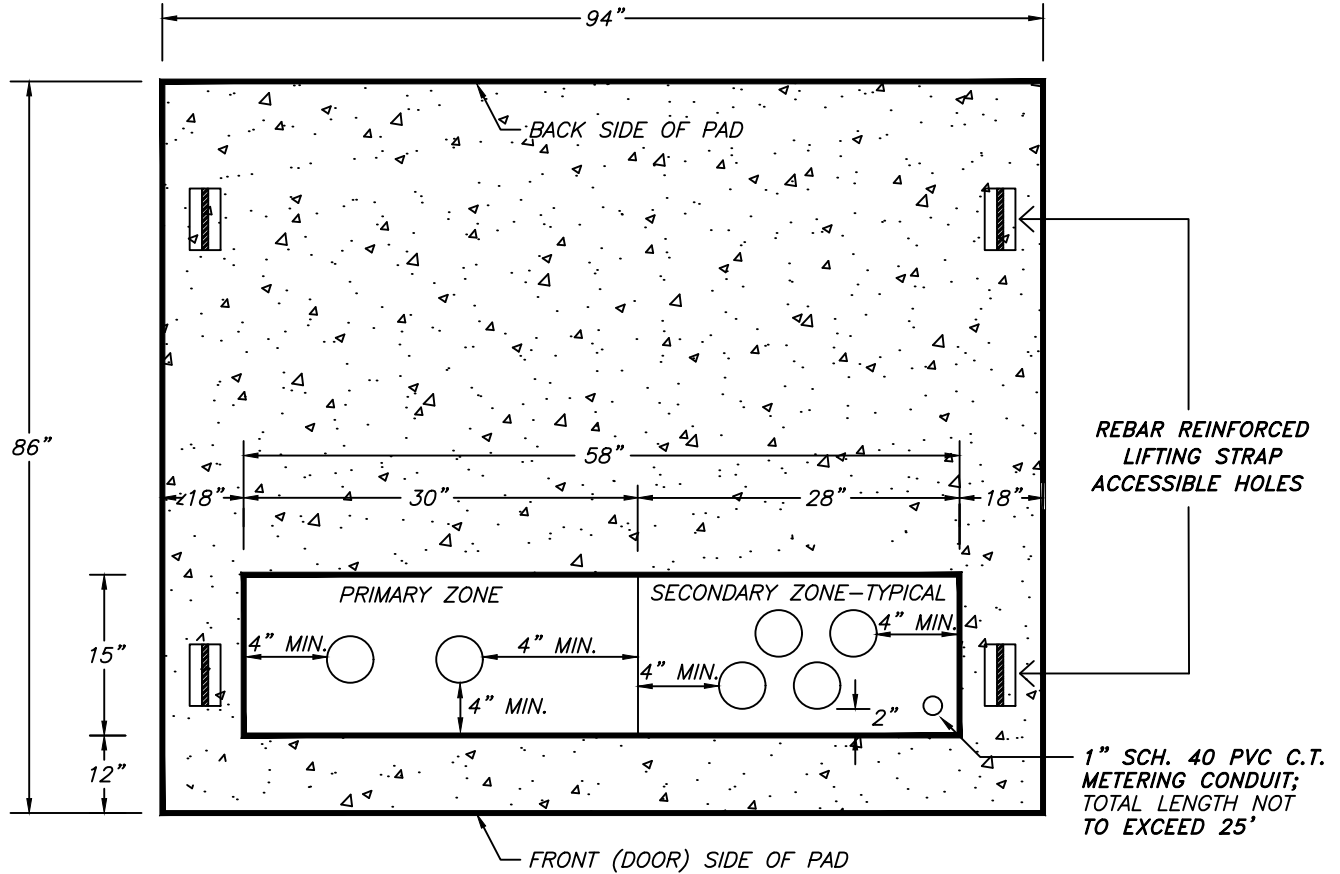
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**OCALA ELECTRIC UTILITY STANDARDS**

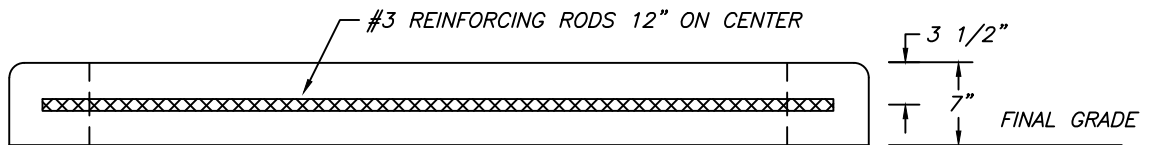
45KVA – 1000KVA

120/208V, 120/240V, 277/480V

PLAN VIEW



ELEVATION VIEW



NOTE: CONCRETE TO BE 3000 PSI AT 28 DAYS

**NOTES:**

1. THE TRANSFORMER PAD MUST FACE IN THE DIRECTION SPECIFIED BY THE ELECTRIC ENGINEERING DIVISION. SHRUBS AND STRUCTURES MUST BE KEPT NINE (9) FEET AWAY FROM THE FRONT SIDE AND THREE (3) FEET AWAY FROM THE OTHER SIDES OF THE TRANSFORMER.
2. THE TRANSFORMER FORM MUST BE INSPECTED BY THE ELECTRIC ENGINEERING DIVISION, OEU OFFICE PHONE (352) 351-6620, PRIOR TO POURING CONCRETE. THE CONTRACTOR SHALL SCHEDULE THIS INSPECTION AT LEAST TWENTY FOUR (24) HOURS IN ADVANCE.
3. PRE-FABRICATED CONCRETE PADS MAY BE PURCHASED FROM OUTSIDE VENDORS AS LONG AS THE PRE-FABRICATED PADS MEET UTILITY SPECIFICATIONS.

REVISED DATE: MAY 4, 2023

REVISED BY: FRANK BROWN

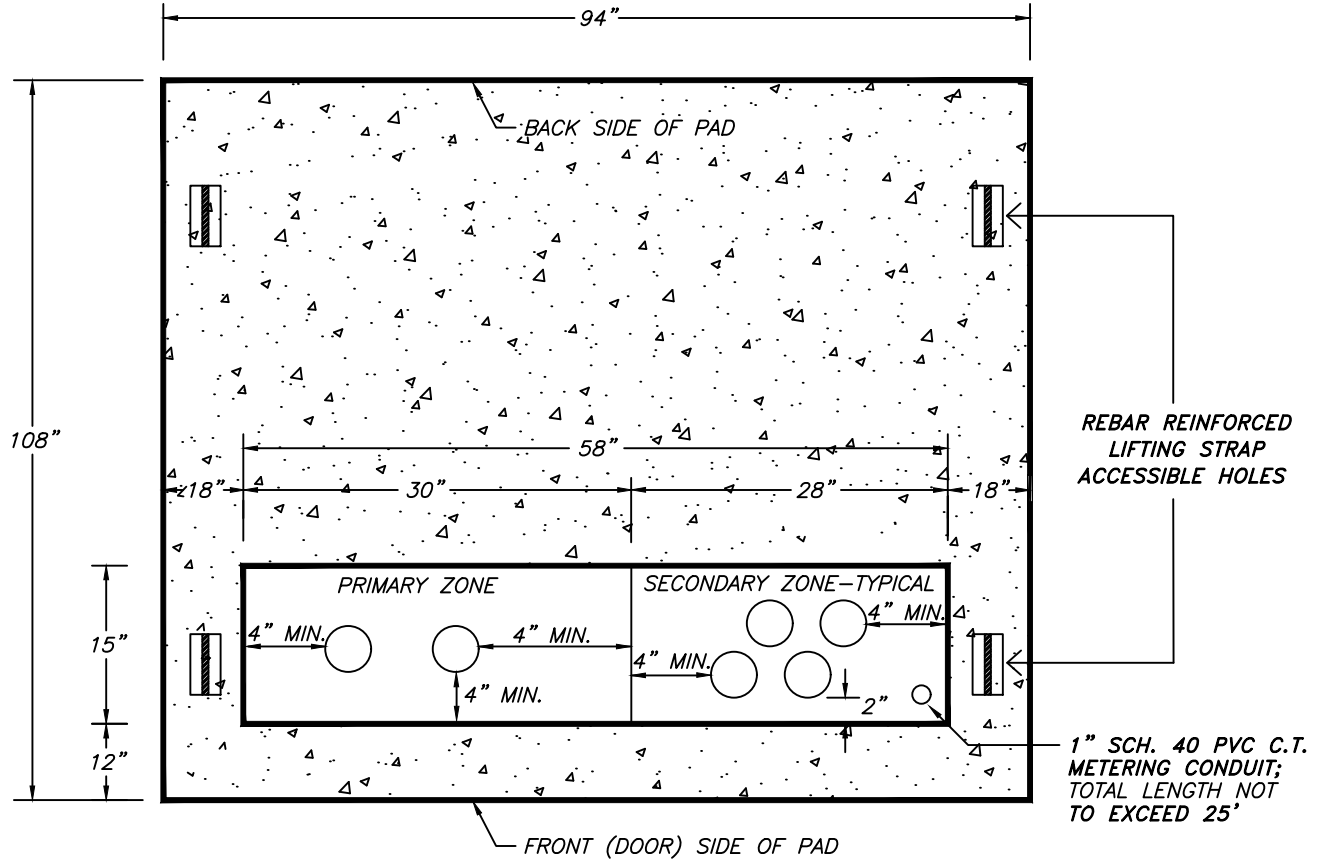
APPROVED BY: RANDY HAHN

**3Ø SECONDARY CABINET STANDARDS**

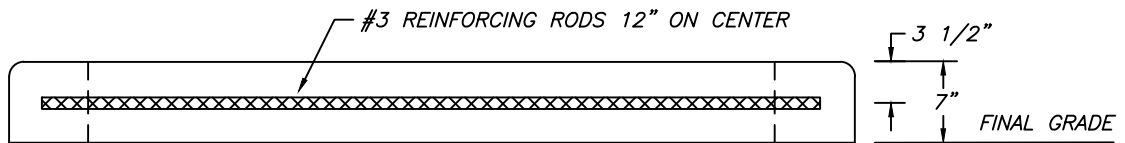
**EXHIBIT 1 – SMALL TRANSFORMER CONCRETE PAD**

# OCALA ELECTRIC UTILITY STANDARDS

## 1500KVA – 2500KVA 277/480V PLAN VIEW



### ELEVATION VIEW



NOTE: CONCRETE TO BE 3000 PSI AT 28 DAYS

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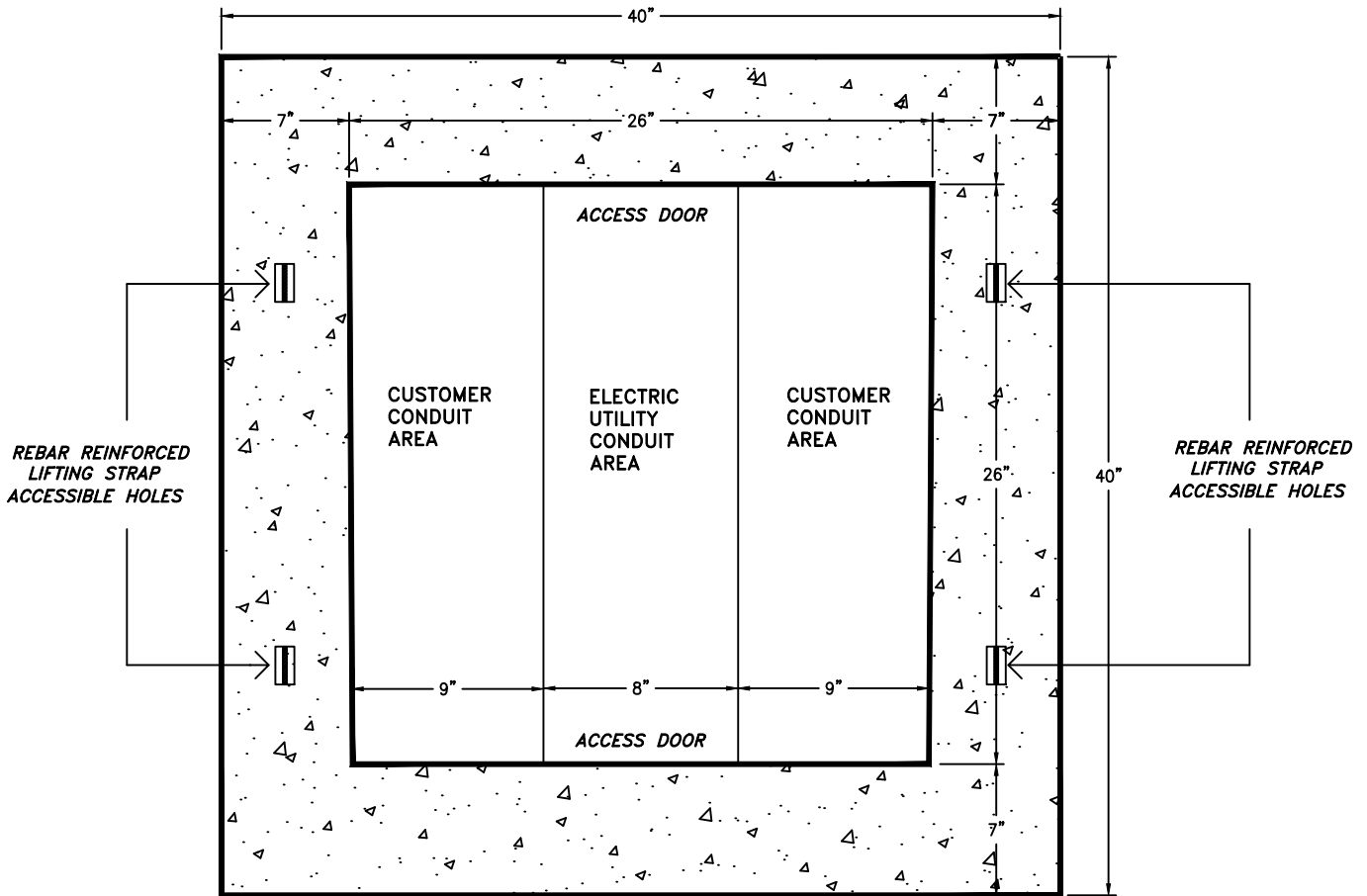
## 3Ø SECONDARY CABINET STANDARDS

### EXHIBIT 2 – LARGE TRANSFORMER CONCRETE PAD

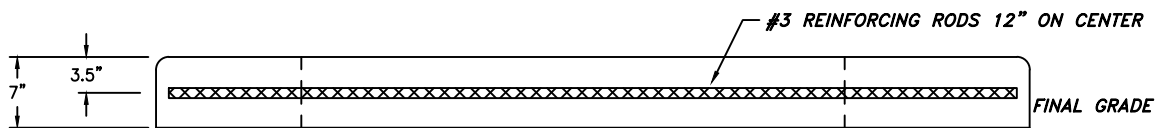


# OCALA ELECTRIC UTILITY STANDARDS

## PLAN VIEW



## ELEVATION VIEW



NOTE: CONCRETE TO BE 3000 PSI AT 28 DAYS

**NOTES:**

1. THE SECONDARY CABINET PAD MUST FACE IN THE DIRECTION SPECIFIED BY THE ELECTRIC ENGINEERING DIVISION.
2. SHRUBS AND STRUCTURES MUST BE KEPT SIX FEET AWAY FROM ALL SIDES OF THE SECONDARY CABINET PAD.
3. THE SECONDARY CABINET PAD FORM MUST BE INSPECTED BY THE ELECTRIC ENGINEERING DIVISION, OEU OFFICE PHONE (352) 351-6620, PRIOR TO POURING CONCRETE. THE CONTRACTOR SHALL SCHEDULE THIS INSPECTION AT A MINIMUM OF TWENTY FOUR (24) HOURS IN ADVANCE.
4. PRE-FABRICATED CONCRETE PADS MAY BE PURCHASED FROM OUTSIDE VENDORS AS LONG AS THE PRE-FABRICATED PADS MEET UTILITY SPECIFICATIONS.
5. THE CABINET PAD SHOULD BE PLACED AT A DISTANCE TO ACCOMODATE CONDUIT RADIUS-ELLS BETWEEN THE TRANSFORMER PAD AND THE CABINET PAD, BUT NO MORE THAN EIGHT (8) FEET FROM THE TRANSFORMER PAD.

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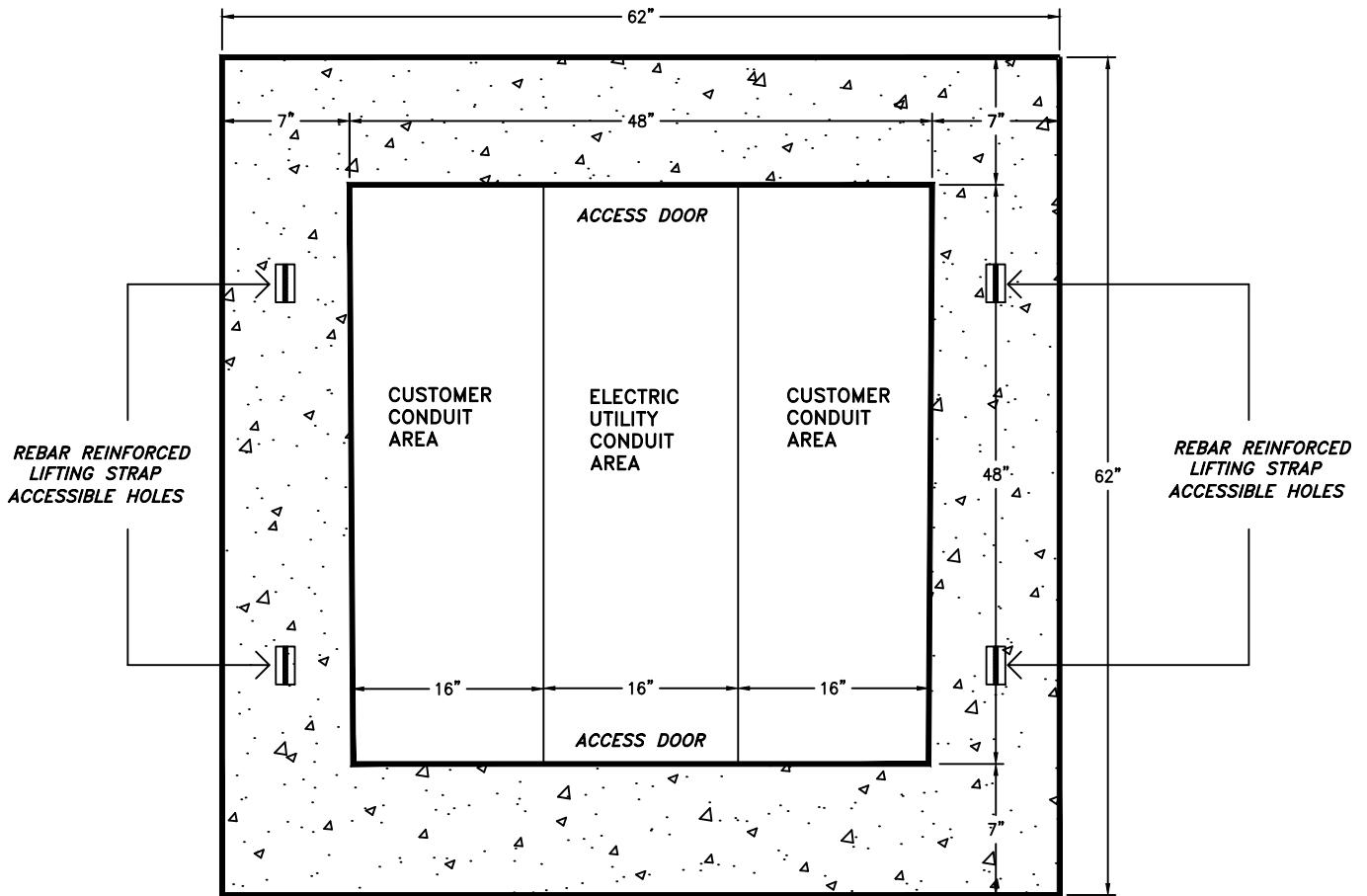
## 3Ø SECONDARY CABINET STANDARDS

### EXHIBIT 3 – SMALL SEC. CABINET CONCRETE PAD

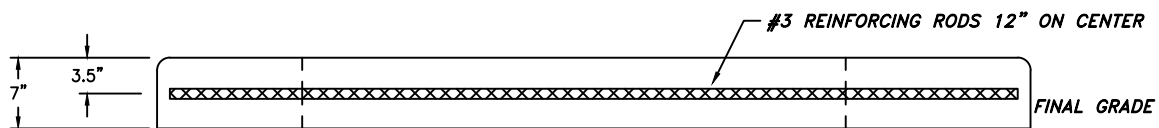


# OCALA ELECTRIC UTILITY STANDARDS

## PLAN VIEW



## ELEVATION VIEW



NOTE: CONCRETE TO BE 3000 PSI AT 28 DAYS

### NOTES:

1. THE SECONDARY CABINET PAD MUST FACE IN THE DIRECTION SPECIFIED BY THE ELECTRIC ENGINEERING DIVISION.
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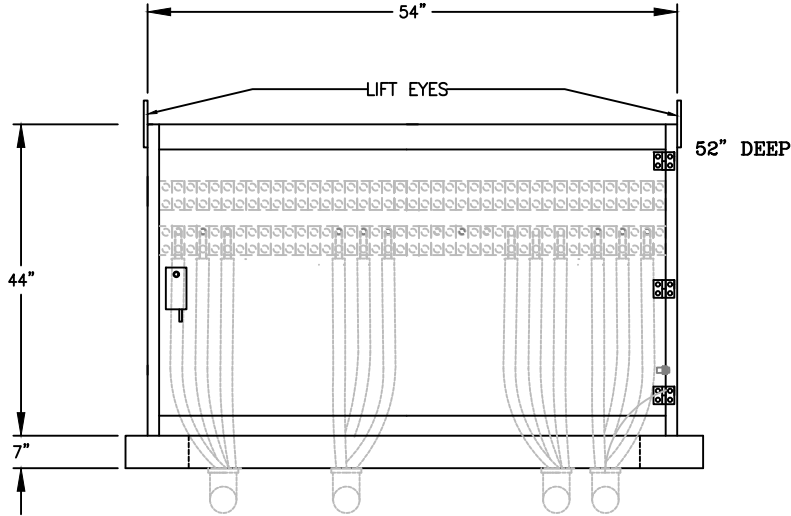
## 3Ø SECONDARY CABINET STANDARDS

### EXHIBIT 4 – LARGE SEC. CABINET CONCRETE PAD

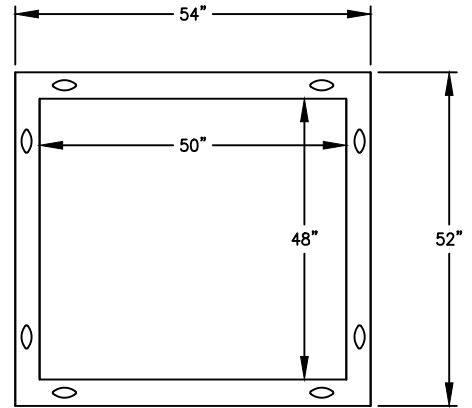


# OCALA ELECTRIC UTILITY STANDARDS

## SECONDARY CABINET



FRONT VIEW

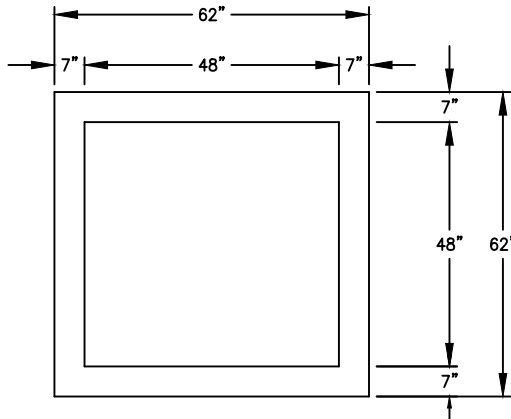


BOTTOM VIEW

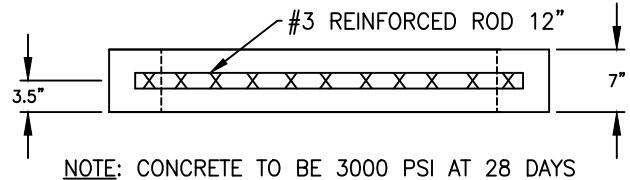
SV2111 ENCLOSURE, TERMINATION, SECONDARY 3Ø

| NO. | OUS STOCK NO. | DESCRIPTION                     | QTY | FERC |
|-----|---------------|---------------------------------|-----|------|
| 1   | E14-24-0170   | ENCLOSURE TERMINATION SECONDARY | 1   | 367  |

## SECONDARY CABINET CONCRETE PAD DIMENSIONS



PLAN VIEW



ELEVATION VIEW

**NOTES:**

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2. SHRUBS AND STRUCTURES MUST BE KEPT SIX FEET AWAY FROM ALL SIDES OF THE SECONDARY CABINET PAD.
3. THE SECONDARY CABINET PAD FORM MUST BE INSPECTED BY THE ELECTRIC ENGINEERING DIVISION, OEU OFFICE PHONE (352) 351-6620, PRIOR TO POURING CONCRETE. THE CONTRACTOR SHALL SCHEDULE THIS INSPECTION AT A MINIMUM OF TWENTY FOUR (24) HOURS IN ADVANCE.
4. PRE-FABRICATED CONCRETE PADS MAY BE PURCHASED FROM OUTSIDE VENDORS AS LONG AS THE PRE-FABRICATED PADS MEET UTILITY SPECIFICATIONS.
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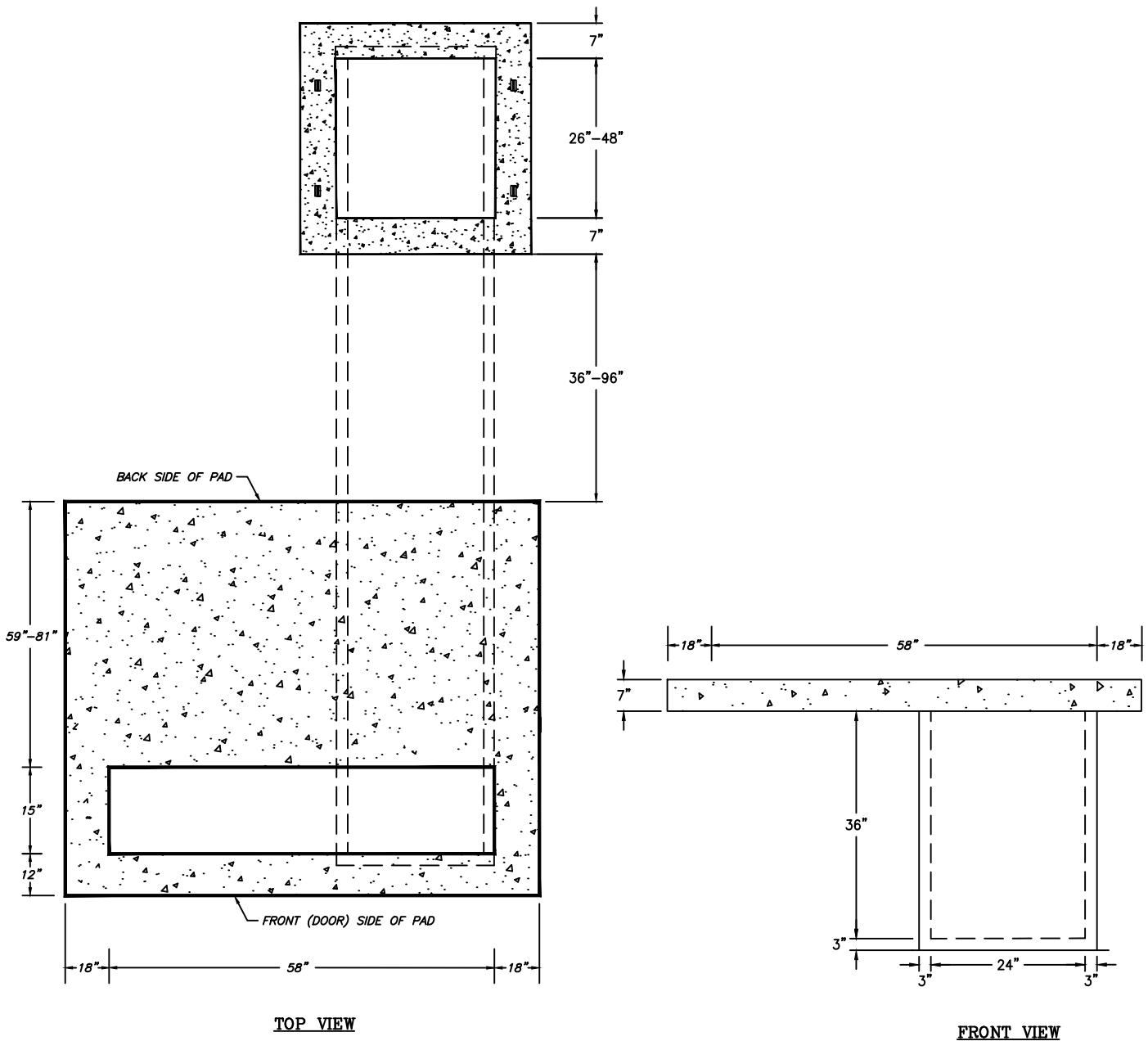
REVISED BY: FRANK BROWN

APPROVED BY: RANDY HAHN

## 3Ø SECONDARY CABINET STANDARDS

### EXHIBIT 6 – LARGE SEC. CABINET DIMENSIONS

# OCALA ELECTRIC UTILITY STANDARDS



**NOTES:**

1. THE SECONDARY CABINET TROUGH MUST BE CONSTRUCTED OF CONCRETE.
2. THE SECONDARY CABINET TROUGH MUST BE INSPECTED BY THE ELECTRIC ENGINEERING DIVISION, OEU OFFICE PHONE (352) 351-6620, PRIOR TO POURING CONCRETE. THE CONTRACTOR SHALL SCHEDULE THIS INSPECTION AT A MINIMUM OF TWENTY FOUR (24) HOURS IN ADVANCE.

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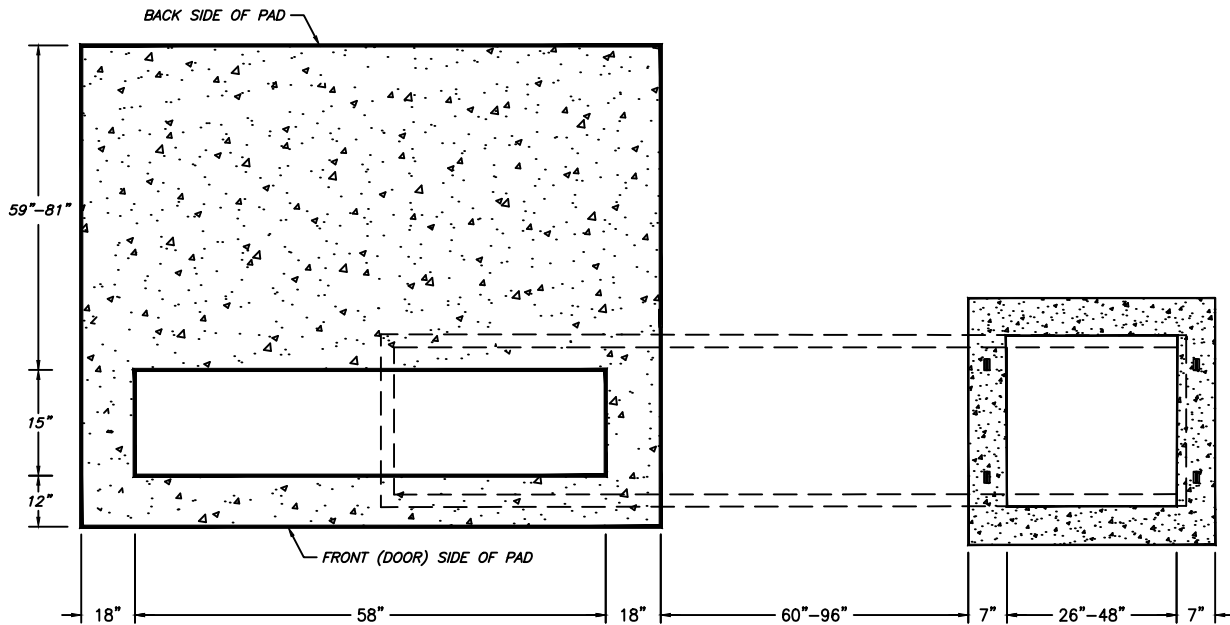
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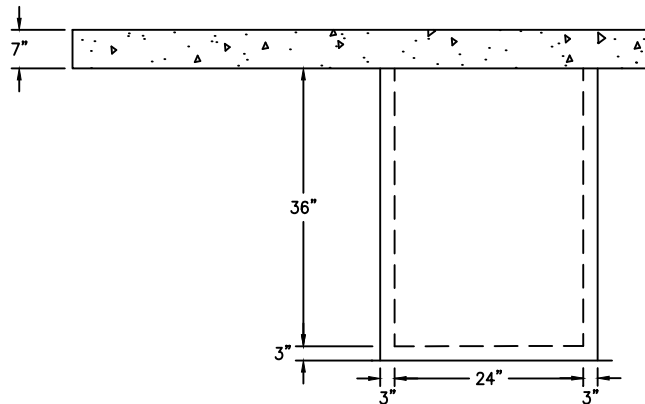
## 3Ø SECONDARY CABINET STANDARDS

### EXHIBIT 7 – TROUGH FRONT TO BACK

# OCALA ELECTRIC UTILITY STANDARDS



TOP VIEW



SIDE VIEW

**NOTES:**

1. THE SECONDARY CABINET TROUGH MUST BE CONSTRUCTED OF CONCRETE.
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## 3Ø SECONDARY CABINET STANDARDS

### EXHIBIT 8 – TROUGH SIDE BY SIDE